The Maddo Door Collection

Edition 4

Dear Customer,

We are proud to present the Palladio Door Collection. We think you will agree that it has been worth waiting for. It is by a long measure, in our opinion, the finest composite door on the market today. In ten years research and development we have left no stone unturned in our quest for the perfect product.

Our approach to this was innovative and radical. The composition of the door differs from all others in its MONOCOQUE structure. This structure gives it a massive strength-to weight ratio and is protected in Europe by patent number 1766176 (Patents in the USA and Canada pending). Apart from the monocoque design there are a lot of other innovative features to this door. For instance, we have designed and manufactured a hinge exclusively for this door, so it is visually concealed unlike the more commonly used flag hinge, which is unsightly. Our glazing system with beads that look like wood is also very attractive. As is evident from the following pages, our wood grain finish is superb, due to the fact that all our tooling is made in house. In a very unique process we replicate exactly the finish of a real oak door, 100% true to the original. Another feature of the door is its excellent U value rating of 0.205 as tested by the "Lambda" testing method.

In addition to this, all our glass is triple glazed and we use edgetech warm edge seals for the lowest U value possible of 0.7. Combined with our new range of Patinated glass designs that consists of a sandblasted glass with a clear border that will give you modern and contemporary design, our patinated design is achieved through sandblasting not by films or resins that is completely environmentally friendly that will last a lifetime.

We are dedicated to the pursuit of excellence and service to our loyal customers. We take this opportunity to thank you for your continued support. When we say the customer is king it is not an empty platitude, - we mean it!



Design your new Door, Go to www.palladiodoorcollection.com









Profile Developments

PALLADIO DOOR AND GLASS COLOUR INDEX

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Accessories Specification		,
- Lannameron		-



contemporary glass designs to suit our vast range of door styles



The Palladio Collection is triple glazed as standard across the range. All doors have a renolit foil finish. With 13 stunning colours to choose from and with the same matching foil finish on each frame, this results in a perfect colour match with an extremely durable and robust finish.

Door Type - Cambridge Glass Type - TG189 Satinized (Min. Glass Width 240 mm) Colour Chartwell Green

Doors fitted with a Heritage Slam Lock, it is recommended to have a PVC threshold or Storm Guard Plus rebated threshold only.

Please Note: Not a Storm Guard or a Storm Guard Plus Threshold.



Our exclusive Patinated designs add a level of sophistication to any of our door styles in the Palladio Collection





Door Type - Rome Glass Type - TG143 Satinized (Min. Glass Width 200 mm) Colour Silver Grey

Door Type - Rome Glass Type - TG136 Satinized (Min. Glass Width 140 mm) Colour Red



Door Type - Rome Glass Type - TG132 Satinized (Min. Glass Width 200 mm) Colour Anthracite Grey

Door Type - Rome Glass Type - TG91 Satinized (Min. Glass Width 150 mm) Colour Blue

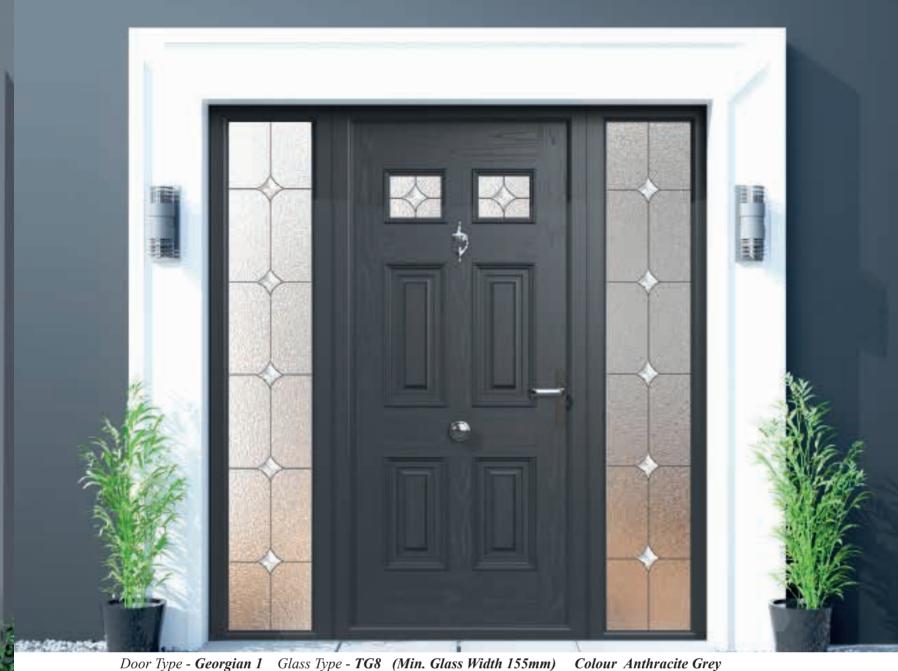




Door Type - Georgian 2 Glass Type - TG76 (Min. Glass Width 200 mm) Colour Red

Door Type - Georgian 2 Glass Type - TG8
(Min. Glass Width 155mm) Colour Anthracite Grey 6



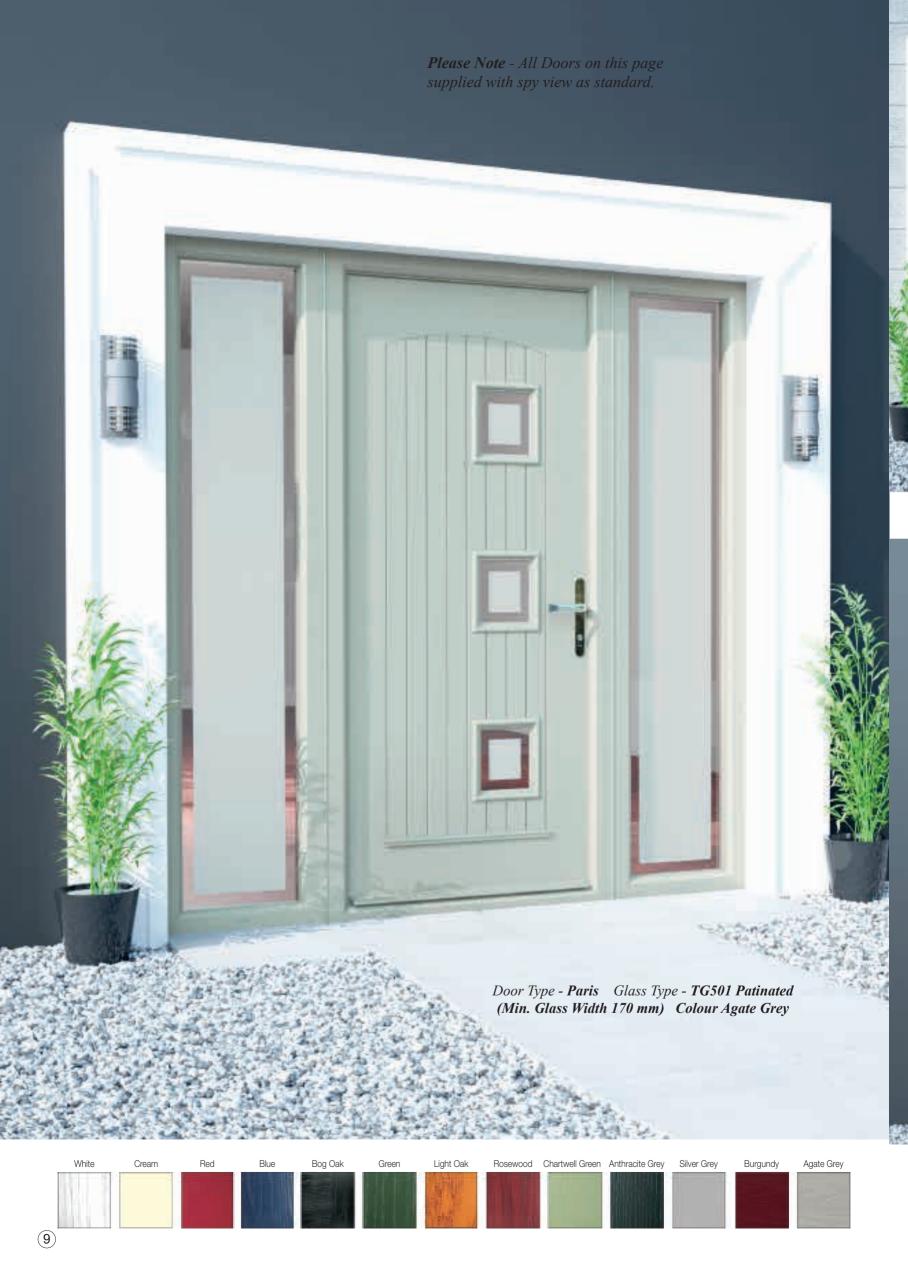


Door Type - Georgian 1 Glass Type - TG8 (Min. Glass Width 155mm)



Door Type - Georgian 1 Glass Type - TG77 satinized (Min. Glass Width 150mm) Colour Chartwell Green

Door Type - Georgian 1 Glass Type - TG192 (Min. Glass Width 240mm) Colour Burgundy





Door Type - Paris Glass Type - TG143 Satinized (Min. Glass Width 200 mm) Colour Burgundy

Door Type - Paris Glass Type - TG78 Satinized (Min. Glass Width 150 mm) Colour Blue



Door Type - Paris Glass Type - TG8 (Min. Glass Width 155 mm) Colour Silver Grey

Please Note - All Doors on this page supplied with spy view as standard.



Door Type - London Glass Type - TG501 Patinated (Min. Glass Width 170 mm) Colour Anthracite Grey



Door Type - London Glass Type - TG136 Satinized (Min. Glass Width 140 mm) Colour Red



Door Type - London Glass Type - TG8 (Min. Glass Width 200 mm) Colour Agate Grey

Door Type - London Glass Type - TG180 Satinized (Min. Glass Width 200 mm) Colour Bog Oak





Door Type - Seville Glass Type - TG143 Satinized (Min. Glass Width 200 mm) Colour Silver Grey



Door Type - Seville Glass Type - TG8 (Min. Glass Width 170 mm) Colour Blue

Door Type - Seville Glass Type - TG131 Satinized (Min. Glass Width 200 mm) Colour Chartwell Green

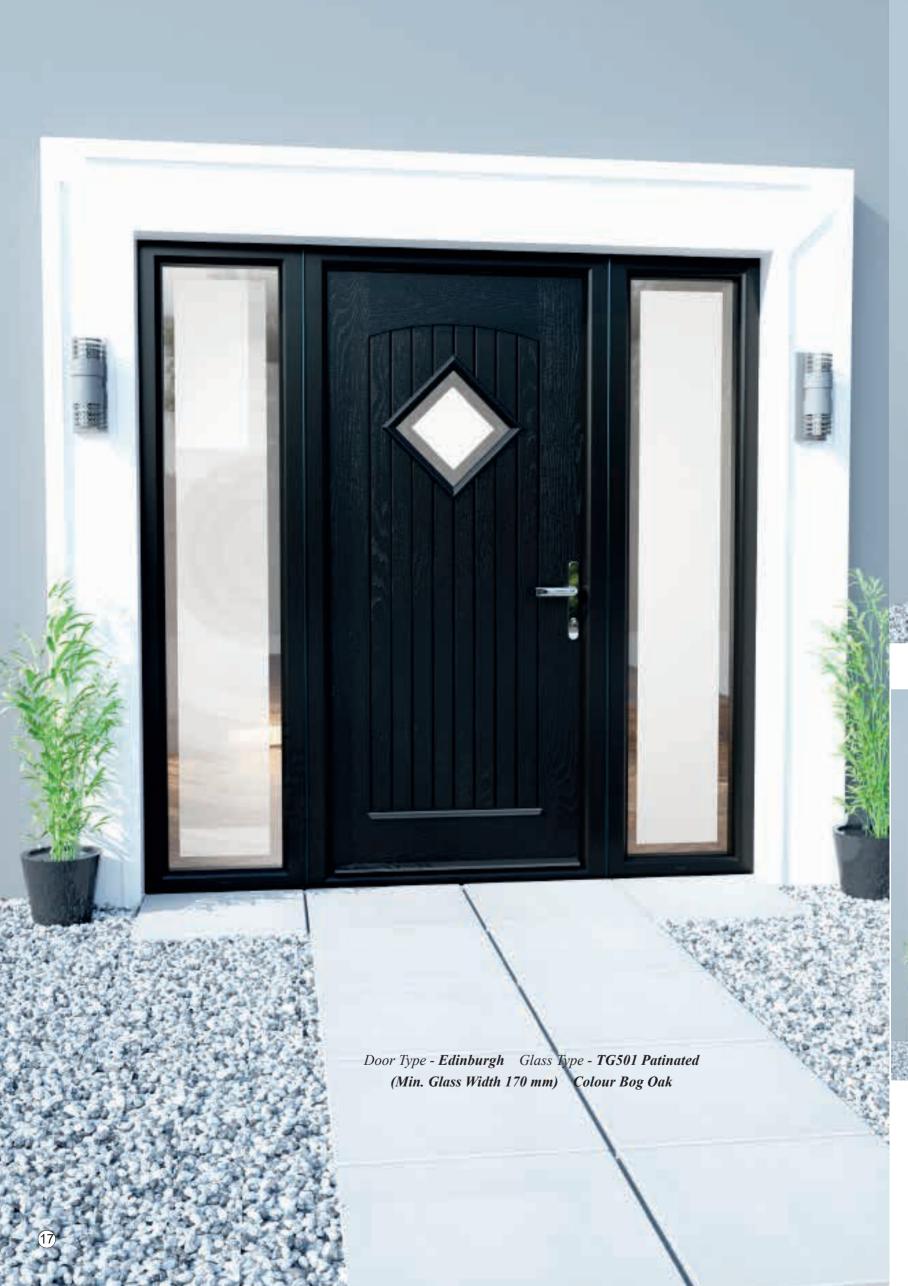






Door Type - Belfast Glass Type - TG7 (Min. Glass Width 210 mm) Colour Red

Door Type - Belfast Glass Type - TG8
(Min. Glass Width 155 mm) Colour Agate Grey





Door Type - Edinburgh Glass Type - TG100 (Min. Glass Width 250 mm) Colour Anthracite Grey



Door Type - Edinburgh Glass Type - TG8 (Min. Glass Width 155 mm) Colour Blue

Door Type - Edinburgh Glass Type - TG102 (Min. Glass Width 155 mm) Colour Burgundy



Doors fitted with a Heritage Slam Lock, it is recommended to have a PVC threshold or Storm Guard Plus rebated threshold only.

Please Note: Not a Storm Guard or a Storm Guard Plus Threshold.



The Palermo door is our best selling design and compliments all entrance styles

Door Type - Palermo Glass Type - TG501 Patinated (Min. Glass Width 170 mm) - Colour Silver Grey





Door Type - Palermo Glass Type - TG23
(Min. Glass Width 250 mm Colour Anthracite Grey

Door Type - Palermo Glass Type - TG96 Satinized (Min. Glass Width 150 mm) Colour Bog Oak







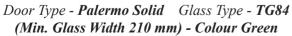
Door Type - Palermo Solid

Glass Type - TG114

(Min. Glass Width 270mm)

Colour Bog Oak







Door Type - Palermo Solid Glass Type - TG8 (Min. Glass Width 170 mm) - Colour Blue





Door Type - Albany

Glass Type - TG501 Patinated

(Min. Glass Width 170mm)

Colour Blue



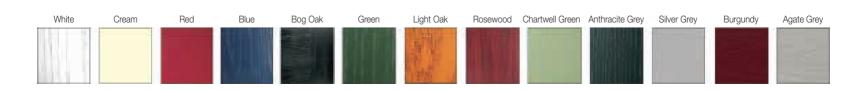
Door Type - Albany Glass Type - TG8 (Min. Glass Width 170mm) Colour Silver Grey



Door Type - Albany
Glass Type - TG200 Satinized
(Min. Glass Width 140mm)
Colour Red



Door Type - Cashel Glass Type - TG501 Patinated
(Min. Glass Width 170mm) Colour Green





Please Note - All Doors on this page supplied with spy view as standard.

Door Type - Cashel

Glass Type - TG180 Satinized

(Min. Glass Width 200mm)

Colour Burgundy



Door Type - Cashel

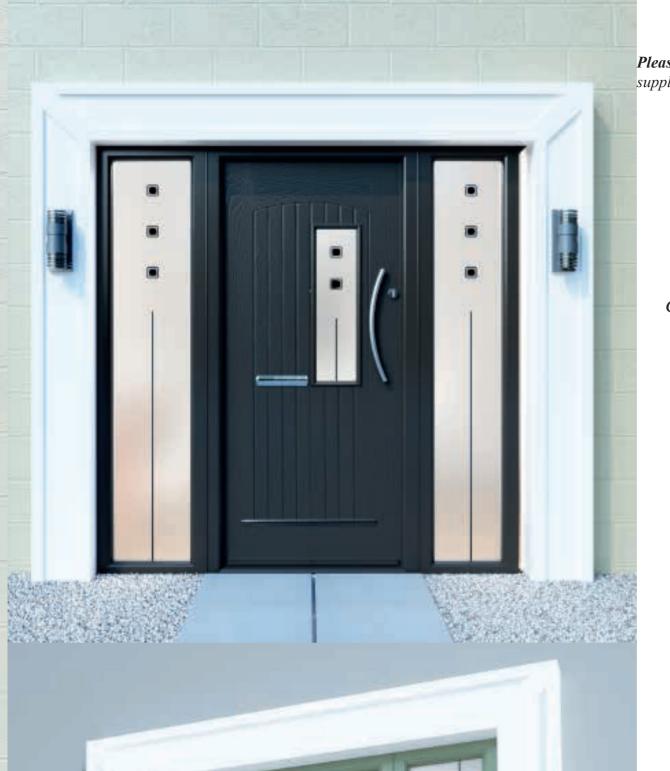
Glass Type - TG136 Satinized
(Min. Glass Width 140mm)

Colour Agate Grey

Doors fitted with a Heritage Slam Lock, it is recommended to have a PVC threshold or Storm Guard Plus rebated threshold only.

Please Note: Not a Storm Guard or a Storm Guard Plus Threshold,





Please Note - All Doors on this page supplied with spy view as standard.

Door Type - Glasgow

Glass Type - TG205 Satinized

(Min. Glass Width 140mm)

Colour Anthracite Grey

Door Type - Glasgow

Glass Type - TG180 Satinized

(Min. Glass Width 200mm)

Colour Chartwell Green

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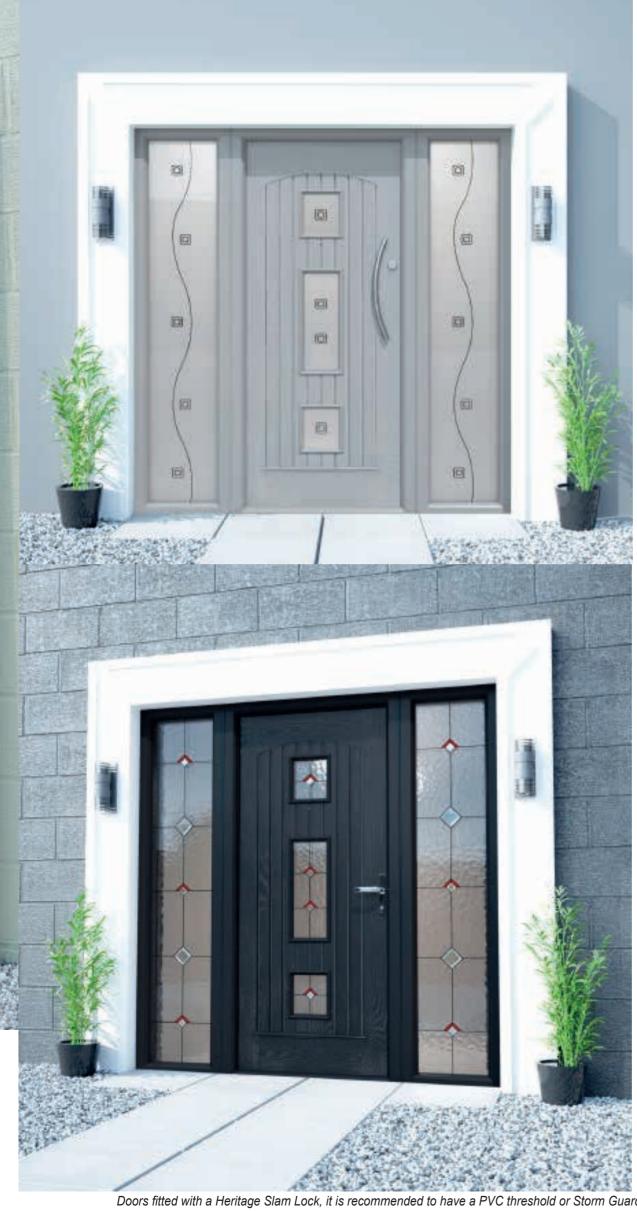
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Door Type - Kensington Glass Type - TG501 Patinated (Min. Glass Width 170mm) Colour Red





Please Note - All Doors on this page supplied with spy view as standard.

Door Type - Kensington

Glass Type - TG193 Satinized

(min. Glass Width 200mm)

Colour Silver Grey

Door Type - **Kensington**Glass Type - **TG209**(min. Glass Width 210mm)
Colour Anthracite Grey

Doors fitted with a Heritage Slam Lock, it is recommended to have a PVC threshold or Storm Guard Plus rebated threshold only.

Please Note: Not a Storm Guard or a Storm Guard Plus Threshold,

Letterbox available only on the low position.



Door Type - Turner Glass Type - TG501 Patinated (Min. Glass Width 170 mm) - Colour Blue





Door Type - Turner Glass Type - TG186 Satinized (Min. Glass Width 140 mm) - Colour Agate Grey



Door Type - Turner Glass Type - TG107 Satinized (Min. Glass Width 240 mm) - Colour Silver Grey

Door Type - Turner Glass Type - TG8 (Min. Glass Width 155 mm) - Colour Bog Oak



Door Type - San Marco Solid Glass Type - TG501 Patinated (Min. Glass Width 170 mm) Colour Bog Oak





Door Type - San Marco Glass Type - TG16 Colour Red



Door Type - San Marco Glass Type - TG91 Satinized (Min. Glass Width 150 mm) Colour Burgundy



Door Type - San Marco Glass Type - TG15 (Min. Glass Width 150 mm) Colour Blue



Door Type - San Marco Glass Type - TG14
(Min. Glass Width 210 mm) Colour Chartwell Green

Door Type - San Marco Glass Type - TG157 Satinized (Min. Glass Width 200 mm) Colour Anthracite Grey



Door Type - Orpen Glass Type - TG501 Patinated (Min. Glass Width 170 mm) Colour Bog Oak





Door Type - Orpen Glass Type - TG175 Satinized (Min. Glass Width 120 mm) - Colour Red



Door Type - Orpen Glass Type - TG173 Satinized (Min. Glass Width 110 mm) Colour Agate Grey

Door Type - Orpen Glass Type - TG94 Satinized (Min. Glass Width 150 mm) Colour Blue



(min. Glass Width 170mm) Colour Agate Grey





Door Type - Oxford

Glass Type - TG184 Satinized

(Min. Glass Width 120mm)

Colour Anthracite Grey



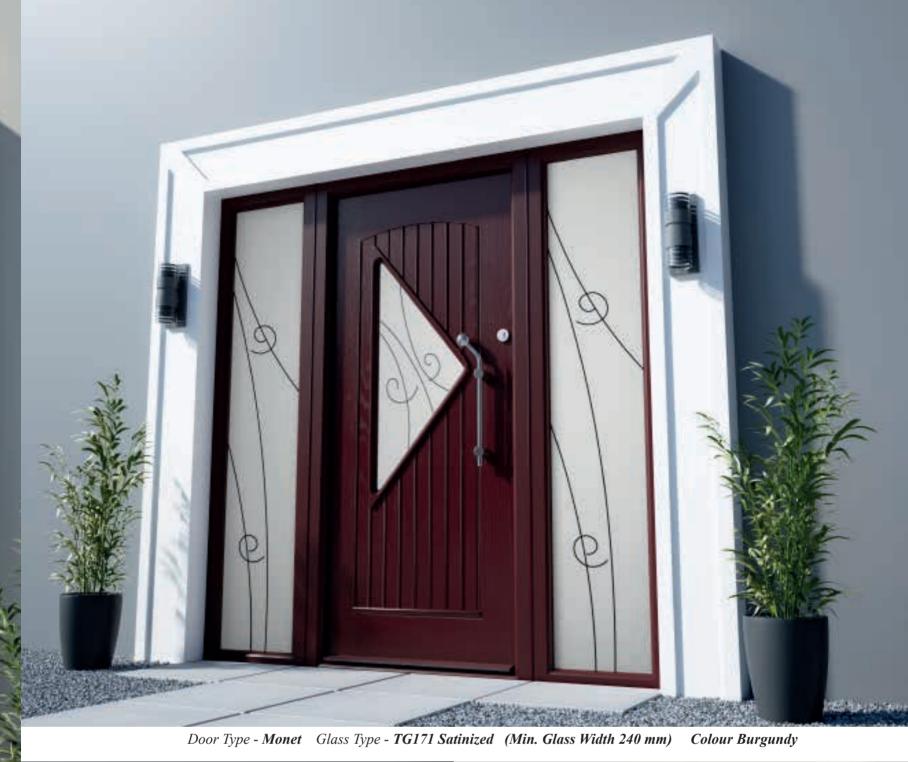
The Oxford is a stunning design, manufactured to suit the modern and contemporary home.

Door Type - Oxford (Min. Glass Width 200mm)

Glass Type - TG202 Colour Burgundy









Door Type - Monet Glass Type - TG179 Satinized

(Min. Glass Width 300 mm) Colour Chartwell Green

Door Type - Monet Glass Type - TG170 Satinized

(Min. Glass Width 240 mm) Colour Anthracite Grey





Door Type - Kildare Glass Type - TG160 Satinized
(Min. Glass Width 200 mm) Colour Green

Door Type - Kildare Glass Type - TG100
(Min. Glass Width 250 mm) Colour Bog Oak

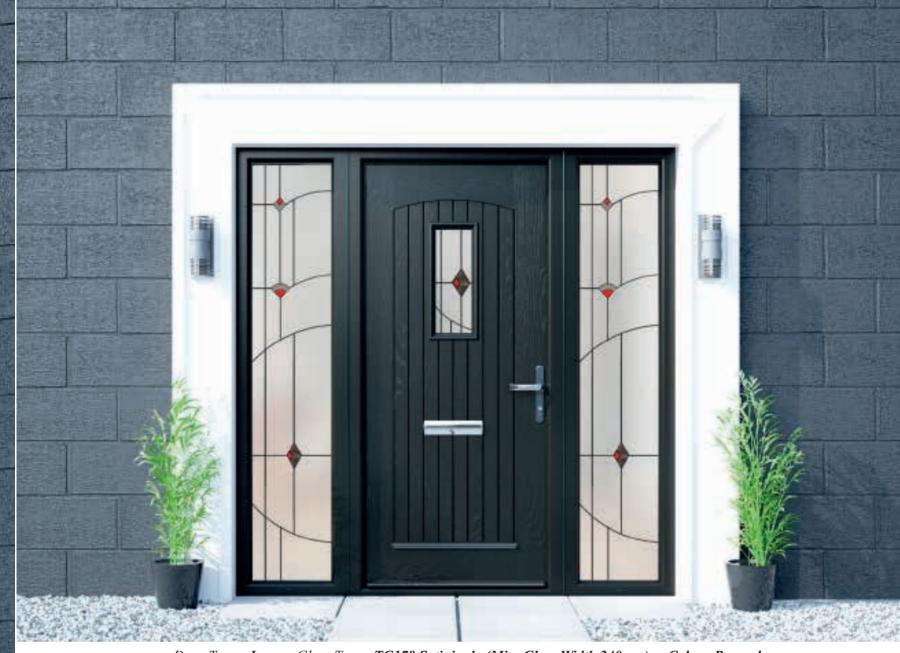


Door Type - Kildare Glass Type - TG215 (Min. Glass Width 140mm) Colour Silver Grey



Door Type - Joyce Glass Type - TG501 Patinated (Min. Glass Width 170 mm) Colour Red





Door Type - Joyce Glass Type - TG178 Satinized (Min. Glass Width 240mm) Colour Bog oak



Door Type - Joyce Glass Type - TG8

(Min. Glass Width 155 mm) Colour Burgundy

Door Type - Joyce Glass Type - TG108 Satinized
(Min. Glass Width 200 mm) Colour Agate Grey







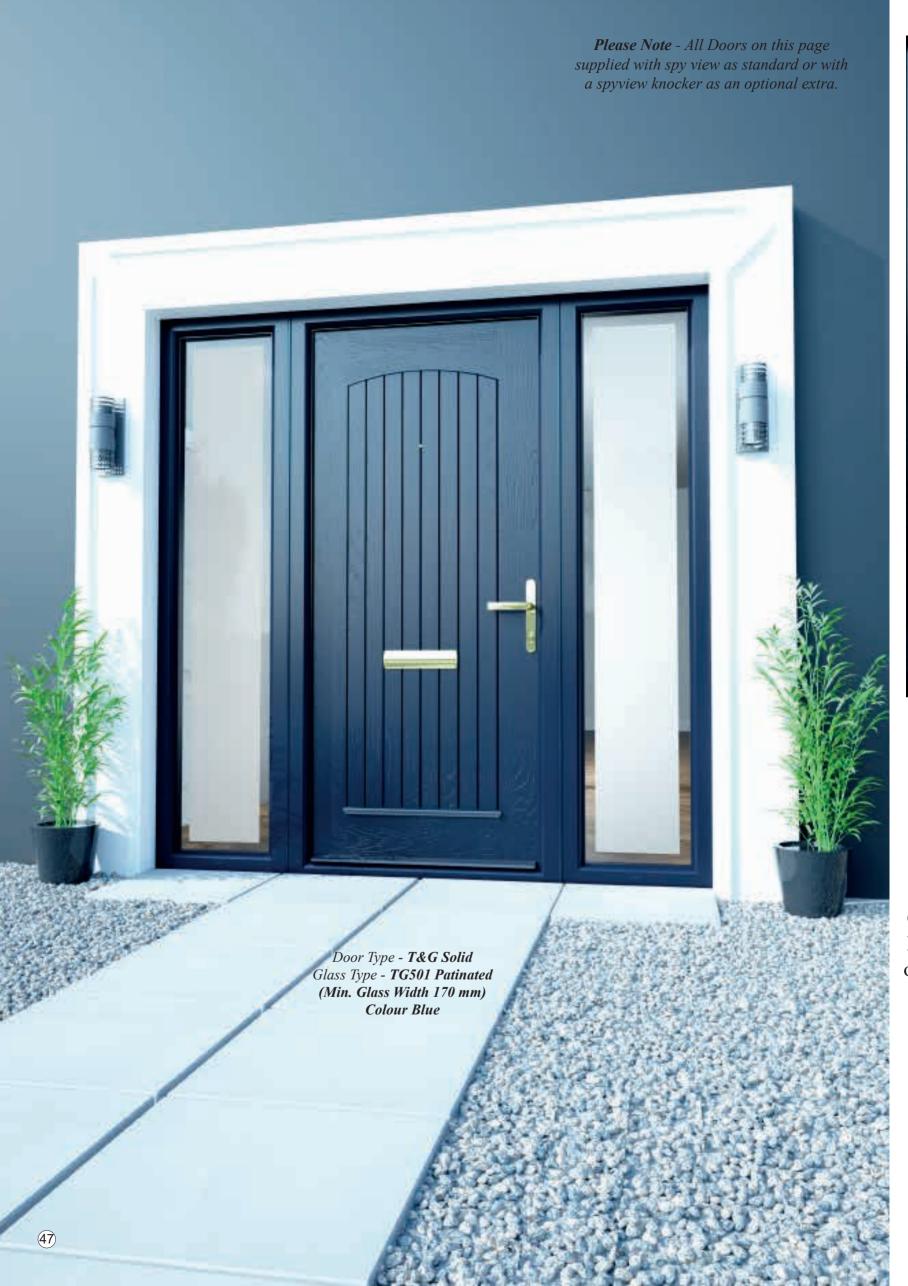
Door Type - Cairo Glass Type - TG63 Satinized
(Min. Glass Width 160 mm) Colour Red



Door Type - Cairo Glass Type - TG53 Satinized
(Min. Glass Width 160 mm) Colour Burgundy

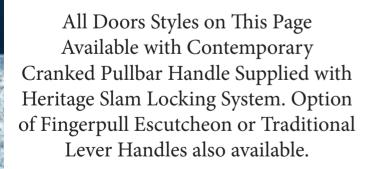
Door Type - Cairo Glass Type - TG64

(Min. Glass Width 160 mm) Colour Anthracite Grey





Please Note - All Doors on this page supplied with spy view as standard or with a spyview knocker as an optional extra.





Door Type - T&G Solid Glass Type - TG109

(Min. Glass Width 210 mm) Colour light oak



Door Type - T&G Solid Glass Type - TG205 Satinized
(Min. Glass Width 140 mm) Colour Chartwell Green



Door Type - T&G Solid Glass Type - TG68





Door Type - T&G Glass Type - TG98 (Min. Glass Width 210 mm) Colour Bog Oak



Door Type - T&G Glass Type - TG48

(Min. Glass Width 300 mm) Colour Agate Grey

Door Type - T&G Glass Type - TG100

(Min. Glass Width 250 mm) Colour Burgundy





Door Type - Dublin Glass Type - TG99 (Min. Glass Width 210 mm) Colour Chartwell Green



Door Type - Dublin Glass Type - TG160 Satinized (Min. Glass Width 200 mm) Colour Red

Door Type - **Dublin** Glass Type - **TG155** (Min. Glass Width 140 mm) Colour Bog Oak





Door Type - Picasso Glass Type - TG136 Satinized (Min. Glass Width 140 mm) Colour Burgundy

Please Note - All Doors on this page supplied with spy view as standard.



Door Type - Picasso Glass Type - TG85 Satinized (Min. Glass Width 200 mm) Colour Chartwell Green



Door Type - Viking Glass Type - TG129 Satinized (Min. Glass Width 300 mm) Colour Chartwell Green





Door Type - Viking Glass Type - TG15

(Min. Glass Width 150 mm) Colour Anthracite Grey



Door Type - Viking Glass Type - TG100
(Min. Glass Width 250 mm) Colour Blue

Door Type - Viking Glass Type - TG128 Satinized
(Min. Glass Width 200 mm) Colour Red



Door Type - San Tiago Glass Type - TG59 (Min. Glass Width 210 mm) Colour Agate Grey



Door Type - Giza Glass Type - TG105 (Min. Glass Width 155 mm) Colour Chartwell green



Door Type - Giza Glass Type - TG62 (Min. Glass Width 330 mm) Colour Rosewood



Door Type - San Tiago Glass Type - TG106 Colour Red

High Security Finger Pull Escutcheon created to compliment both contemporary and period door designs.

The cylinder is protected behind a

The cylinder is protected behind a steel security shield with a reduced risk of cylinder attack, snapping or drilling.

All doors on this page are available with Curved or Pullbar Handle supplied with Heritage slam Locking System. Option of Fingerpull Escutcheon or Traditional Lever Handles also available



Door Type - Sunbeam 1 Glass Type - TG41 Colour Bog Oak



Door Type - Sunbeam 2 Glass Type - TG41 (Min. Glass Width 150 mm) Colour Red



Door Type - Sunbeam 2 Glass Type - TG43
(Min. Glass Width 210 mm) Colour Anthracite Grey



Door Type - Sunbeam 2 Glass Type - TG40 (Min. Glass Width 210 mm) Colour Blue

Door Type - Sunbeam 2 Glass Type - TG91 Satinized (Min. Glass Width 150 mm) Colour Burgundy



Door Type - Giza



Door Type - Naples

Obscure Glass

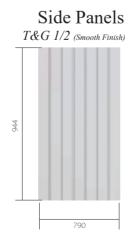


Stippolyte

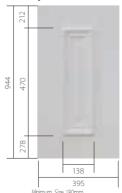


Minster





Barony 1/2 (Smooth Finish)





Specifications

Composite	65mm fibreglass reinforced Monocoque Composite Door, Patented Design protected in Europe by patent no 1766176 Canadian and US Pending
Door Colours	White, Cream, Red, Blue, Green, Bog Oak, Rosewood, Anthracite Grey, Chartwell Green, Light Oak, Silver Grey, Agate Grey and Burgundy. Please note: Half Sidelight Panels are not available in Silver Grey, Agate Grey or Burgundy.
Double Rebate	Double rebate using two seals achieving excellent draught proofing
Single Door Slab Size	Min. 782 mm x 1855 mm Single Door Min. 878 mm x 1951 mm 910 mm x 2095 mm With Frame Max. 1006 mm x 2191 mm Please Note: Minimum Size 858 with 57mm frame on lock side. with low Stormguard Plus threshold, max height 2181mm, min 1942mm with low Stormguard Plus rebated, max height 2162mm, min 1922mm with low Stormguard threshold, max height 2163mm, min 1923mm with 57mm uPVC threshold, max height 2171mm, min 1931mm
Heritage Slam Lock with Leaf Only	Less 96mm from complete door with frame Available for Liniar and Kommerling Profile only. Min Leaf Height 1900mm
Heritage Slam Lock with Frame	Including 1200 pull handle, 600 curved handle and Slendertech handle Min Size 911 - Paris, London, Rome, Viking, Edinburgh, Seville, T&G, Picasso, Rubens, Turner, Orpen, Monet, Joyce, Oxford, Belfast, Albany, Cashel, Glasgow, Kensington Min Size 901 - Dublin, Giza, Santiago, Cambridge, Kildare
Heritage Slam Lock and Frame with Escutcheon	Min size 916 - Georgian, Naples, Cairo, Palermo Min size 891 - Sunbeam, T&G, Paris, London, Rome, Viking, Edinburgh, Seville, Picasso, Rubens, Turner, Orpen, Monet, Joyce, Oxford, Belfast, Albany, Cashel, Glasgow, Kensington Min size 901 - San Marco, Dublin, Giza, Santiago, Cambridge, Kildare
Warning	Doors fitted with a Heritage Slam lock, it is recommended to have a PVC Threshold or Storm Guard Plus Rebated Threshold only. Please Note: Not A Storm Guard or a Storm Guard Plus Threshold
U Value rating	Door body U Value - 0.205, Triple glaze U value - 1.1, combined U value - 0.64 Solid Door U Value including frame - 0.85 / Glazed Door U Value including frame - 0.98
Glazing beads	Designed to be removed internally
Triple Glazing	Triple glazed units using warm edge, available in all doors. Backing glass, available as standard in Clear, Cotswold, Minister, Stippolite and Flemish. * other obscure glass available optional extra (time delay). All satinized triple glazed units available with clear glass only.
Lock type	2 hook 2 shootbolt 4 roller and deadlatch / Heritage Slam lock optional extra / PAS 23/24 Approved Thumb turns to be used with the Heritage Slam lock All door furniture and locks have a 12 month guarantee
Door numerals	Supply only available 0-9 in Gold, Chrome, Black, Brushed Steel and Smokey Chrome
Warning	In the event of a door being fitted behind a Glazed Patio Door, the area needs to be well vented to prevent the excessive build up of heat. Satinized and flemish glass may have imperfections as the raw material is prone to slight flaws or blemishes
Hardware	High quality handle, letter plate, urn door knocker solid or with spyview, all available with 5 year warranty. MANUFACTURED TO BS 7412. Please Note: Letterboxes can be fitted at the bottom of all doors if requested, this however is not compliant with building regulations.
Hardware Colour	Black, Gold, Bright Chrome, Brushed Steel, Smokey Chrome and White. (Please note gold and chrome handle and letterbox Door knobs and doctors knocker supplied only in Gold and Chrome. may vary sightly in colour from the doctor knocker.)
Drainage Caps	Available in 13 colour options.
Handle type	Lever / Lever / Pad BS 7412 and BS 1670:1998
Handle Maintenance	Stainless pull handles must be maintained every few months with soap and water to avoid discolouration. Do not use any abrasive cleaners
Hinge type	Rebated hinge available White, Caramel, Black and Cream
PVC outerframe Sculptured	70mm with galvanized steel reinforcing
PVC outerframe & Sidelight colour	White, Cream, Red, Blue, Bog Oak, Green, Rosewood, Light Oak, Chartwell Green, Anthracite Grey, Burgundy, Agate Grey and Silver Grey available using 28mm triple glazed sidelights
Threshold	Extra strong - standard and low thresholds available
N/ 1/2	Please note, owing to the photographic and printing process used, colour may vary from the printed brochure. Images shown are for illustrative purposes only. Actual product appearance and placement of furniture may vary

Accessories

Threshold Options



77mm uPVC Full Frame Threshold
Distance from bottom of door leaf to bottom of threshold - 48mm



57mm uPVC Low ThresholdDistance from bottom of door leaf to bottom of

threshold - 28mm



Low Aluminium
Threshold
Distance from bottom of
door leaf to bottom of
threshold - 20mm.
Available in Gold and
Silver.

Stormguard



Stormguard Plus Threshold Distance from bottom of door leaf to bottom of threshold - 38mm. Available in Silver only.



Rebated Threshold
Distance from bottom of
door leaf to bottom of
threshold - 20mm.
Available in Silver only.
(Not wheelchair accessible)



Slendertech Handle



600mm Curved Handle



1200mm Offset Handle



High Security Cylinder (optional extra)
Superior physical strength – Cylinder design that prevents lock bumping
Anti-snap now with break points allowing interior key to work even if
external snap damage occurs



Yale

The Mantis 3 Lock can be used with a Lever Lever or Lever Pad handle, the lock consists of ten locking points, four roller cams, two linear bolts, two hooks, a thumb latch and a dead bolt.

GU Automatic Electric Lock

The GU Automatic lock gives automatic security. Simply close the door, 2 latches automatically throw and become rigid deadbolts which are locked against being forced back.



Heritage Slam Locking System
An automatic 5 point locking system which is operated
as soon as the door closes.

Stainless Steel Furniture

High quality, long lasting, corrosion resistant. Available in 4 Stainless Steel finishes, Brushed steel, Gold, Chrome and smokey chrome, Available in lever and pad handles, letterbox's and urn door knockers for a fully coordinated look.

Door Knockers

Doctors Knocker available only in Bright Chrome and Gold. Urn Knockers also available with Viewer



Doctors Knocker Chrome



Doctors Knocker Gold



Black



Gold



Bright Chrome



Brushed Steel



Smokey Chrome

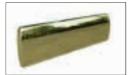


White

Letterbox



Black



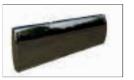
Gold



Bright Chrome



Brushed Steel



Smokey Chrome



White

Escutcheon



Round Stainless Brushed Steel



Gold Finger Pull



Bright Chrome Finger Pull

Door Knobs



Gold



Bright Chrome

Door Handles



Black Lever



Gold Lever



Bright Chrome Lever



Brushed Steel Lever



Smokey Chrome Lever



White Lever



Black Lever Pad



Gold Lever Pad



Bright Chrome Lever Pad



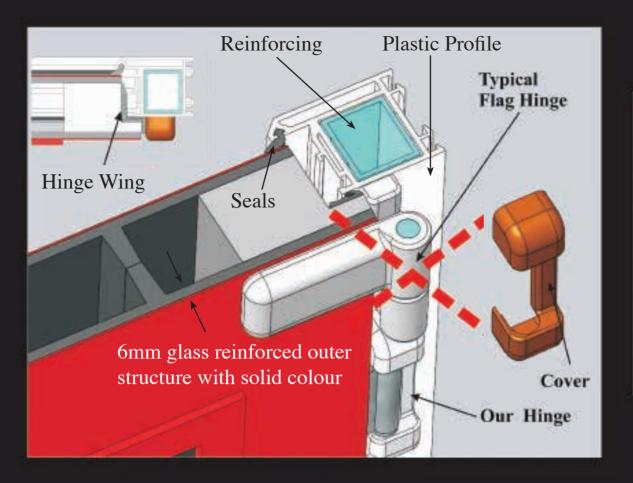
Brushed Steel Lever Pad



Smokey Chrome Lever Pad



White Lever Pad







This 3D generated photo demonstrates the advantage of our unique hinge. As is evident from the above picture, this hinge is not attached to the outside of the door, and therefore enhances the appearance of the door, unlike a more conventional flag hinge - as seen on the left. Double seal and rebate.



With Your Security And Safety In Mind





Above all we are a design and innovation led company, and this will always shine through in the finished product. We start with the project design, then manufacture the machine we require and finally manufacture the product. Figure 1 shows the oak pattern from which the final mould will be produced.



The picture above shows conventional composite doors, comprised of two 2mm skins bonded to a foam core.



To dispel any lingering doubt you may have, we have carried out our own rudimentary test using a 4x4 vehicle.

Figure 2 shows finished door from the original tooling.

Figure 3 is a good example of bad tooling design that lacks character.

On the other hand, compare this to Figure 4 which you can judge for yourself.







GLIN, Co. LIMERICK, IRELAND

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